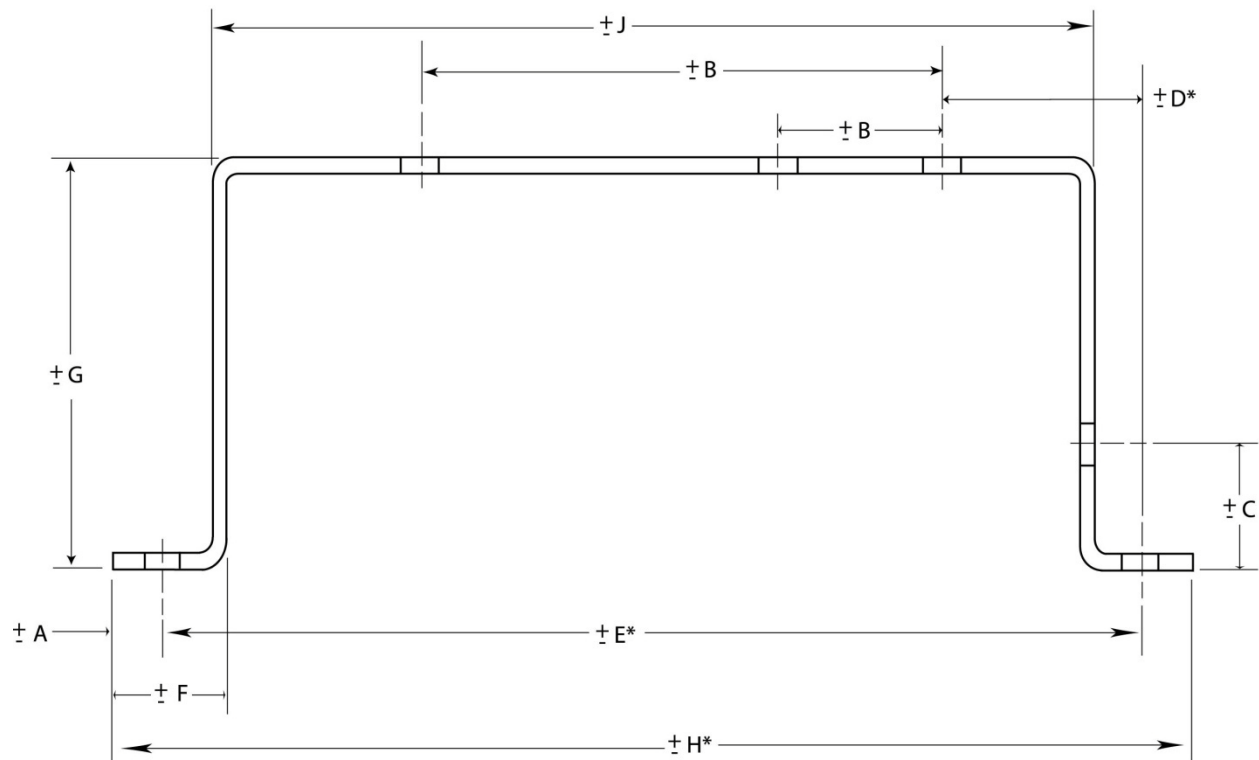




### Recommended Default Sheet Metal Tolerances



### Default Tolerances (Millimeters)

DIM	Tolerance	Description
A	0.12	Sheared edge to hole
B	0.12	2 Holes on one surface
C	0.25	Formed edge to hole
D*	0.75	Holes across 2 bends
E*	0.75	Holes across 4 bends
F	0.25	Sheared edge to bend
G	0.25	Across 2 bends
H*	0.75	Formed part
J	0.25	Across 2 bends

### Default Tolerances (Inches)

DIM	Tolerance	Description
A	0.005	Sheared edge to hole
B	0.005	2 Holes on one surface
C	0.010	Formed edge to hole
D*	0.030	Holes across 2 bends
E*	0.030	Holes across 4 bends
F	0.010	Sheared edge to bend
G	0.010	Across 2 bends
H*	0.030	Formed part
J	0.010	Across 2 bends

Noted dimensions are to be taken while the part is in the restrained condition! Noted dimensions are for parts within a 12" envelope.

\* Dimensions D, E & H are not a recommended form of dimensioning!